IPEX CPVC
One Step Solvent Cement
SDS (Safety Data Sheet)

IMPORTANT
Refer to Technical Data Sheet IFP2030 for warnings pertaining to regulatory and health information.

1. Identification

Product identifier	TFP-600 CPVC Cement
Other means of identification	None.
Recommended use	Joining CPVC Pipes
Recommended restrictions	None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company Name	Oatey Co.
Address	4700 West 160th St. Cleveland, OH 44135
Telephone	216-267-7100
E-mail	info@oatey.com
Transport emergency	Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)
Emergency first aid	1-877-740-5015
Contact person	MSDS Coordinator

Supplier

Company name	IPEX USA LLC
Address	9909 Pritchard Rd building 200 Jacksonville, FL 32219
Telephone	1-800-463-9572
E-mail	Orders66@ipexamerica.com Orders43@ipexamerica.com
Transport emergency	Orders66@ipexamerica.com Orders43@ipexamerica.com
Emergency first aid	Orders66@ipexamerica.com Orders43@ipexamerica.com
Contact person	Product Stewardship

Section 1 excerpted from: Oatey 935557 SDS US

1. Identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Aspiration hazard	Category 1

OSHA defined hazards

Not classified.

Label elements

Signal word

Danger

Hazard statement

Highly flammable liquid and vapor. Harmful if swallowed. May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness.

Precautionary statement

Prevention
Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

Response
If swallowed: Immediately call a poison center/doctor. Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.

Storage
Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store locked up.

Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. May form explosive peroxides. Contains a chemical classified by the US EPA as a suspected possible carcinogen.

Supplemental information

Not applicable.

3. Composition/information on ingredients

Mixtures

Chemical Name	CAS number	%
Furan, Tetrahydro-	109-99-9	30-60
Methyl ethyl ketone	78-93-3	10-30
Ethene, chloro-, homopolymer, chlorinated	68648-82-8	10-20
Acetone	67-64-1	5-15
Cyclohexanone	108-94-1	5-15
Silica, amorphous, fumed	112945-52-5	1-5

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin contact

Take off immediately all contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if
present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Ingestion

Call a physician or poison control center immediately. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Aspiration may cause pulmonary edema and pneumonitis.

Most important symptoms/effects, acute and delayed

Aspiration may cause pulmonary edema and pneumonitis. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. Skin irritation. May cause redness and pain. Irritation of nose and throat.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General Information

Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/ instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Highly flammable liquid and vapor. This product contains tetrahydrofuran that may form explosive organic peroxide when exposed to air or light or with age.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into water-ways, sewer, basements or confined areas. Following product recovery, flush area with water. Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

7. Handling and Storage

Precautions for safe handling	Vapors may form explosive mixtures with air. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.
Conditions for safe storage including any incompatibilities	Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Acetone (CAS 67-64-1)	PEL	2400 mg/m3 1000 ppm
Cyclohexanone (CAS 108-94-1)	PEL	200 mg/m3 50 ppm
Furan, Tetrahydro- (CAS 109-99-9)	PEL	590 mg/m3
Methyl ethyl ketone (CAS 79-93-3)	PEL	590 mg/m3 200 ppm

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value
Silica, amorphous, fumed (CAS 112945-52-5)	TWA	0.8 mg/m3 20 mppcf

US. ACGIH Threshold Limit Values

Components	Type	Value
Acetone (CAS 67-64-1)	STEL TWA	500 ppm 250 ppm
Cyclohexanone (CAS 108-94-1)	STEL TWA	50 ppm 20 ppm
Furan, Tetrahydro- (CAS 109-99-9)	STEL TWA	100 ppm 50 ppm
Methyl ethyl ketone (CAS 79-93-3)	STEL TWA	300 ppm 200 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Acetone (CAS 67-64-1)	TWA	590 mg/m3 250 ppm
Cyclohexanone (CAS 108-94-1)	TWA	100mg/m3 25 ppm
Furan, Tetrahydro- (CAS 109-99-9)	STEL TWA	735 mg/m3 250 ppm 590 mg/m3 200 ppm
Methyl ethyl ketone (CAS 79-93-3)	STEL TWA	885 mg/m3 300 ppm 590 mg/m3 200 pm
Silica, amorphous, fumed (CAS 112945-52-5)	TWA	6 mg/m3

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Acetone (CAS 67-64-1)	25 mg/l	Aceton	Urine	*
Cyclohexanone (CAS 108-94-1)	80 mg/l	1,2-Cyclohexan ediol, with hydrolysis	Urine	*
	8mg/l	Cyclohexanol, with hydrolysis	Urine	*
Furan, Tetrahydro- (CAS 109-99-9)	2mg/l	Tetrahydrofuran	Urine	*
Methyl ethyl ketone (CAS 79-93-3)	2mg/l	MEK	Urine	*

Exposure guidelines

US - California OELs: Skin designation	Cyclohexanone (CAS 108-94-1)	Can be absorbed through the skin.
US - Minnesota Haz Subs: Skin designation applies	Cyclohexanone (CAS 108-94-1).	Skin designation applies.
US - Tennessee OELs: Skin designation	Cyclohexanone (CAS 108-94-1).	Can be absorbed through the skin.
US ACGIH Threshold Limit Values: Skin designation	Cyclohexanone (CAS 108-94-1) Furan, Tetrahydro- (CAS 109-99-9)	Can be absorbed through the skin. Can be absorbed through the skin.
US. NIOSH: Pocket Guide to Chemical Hazards	Cyclohexanone (CAS 108-94-1).	Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

face protection
Face shield is recommended. Wear safety glasses with side shields (or goggles).

Skin protection
Hand protection – Wear appropriate chemical resistant gloves.
Other – Wear appropriate chemical resistant clothing.

Respiratory protection
If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Liquid
Form	Translucent liquid
Color	Red
Odor	Solvent
Odor threshold	Not available
pH	Not available
Melting point/freezing point	Not available
Initial boiling point and boiling range	151 °F (66.11 °C)
Flash point	14.0 – 23.0 °F (-10.0 – -5.0 °C)
Evaporation rate	5.5 - 8
Flammability (solid, gas)	Not applicable
Upper/lower flammability or explosive limits	
Flammability limit – lower (%)	1.8
Flammability limit – upper (%)	11.8
Explosive limit – lower (%)	Not available
Explosive limit – upper (%)	Not available
Vapor pressure	145 mm Hg @ 20 C
Vapor density	2.5
Relative density	0.94 +/- 0.02
Solubility(ies)	
Solubility (water)	Negligible
Partition coefficient (n-octanol/water)	Not available
Auto-ignition temperature	Not available
Decomposition temperature	Not available
Viscosity	1500 - 3500 cP
Other information	
Bulk density	8.1 lb/gal
Explosive properties	Not explosive
Oxidizing properties	Not oxidizing
VOC	470 g/l SQACMD Method 304

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Fire fighting equipment/ instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Incompatible materials	Acids. Strong oxidizing agents. Ammonia. Amines. Isocyanates. Caustics.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May be fatal if swallowed and enters airways. Headache. Nausea, vomiting. May cause irritation to the respiratory system. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.
Ingestion	May be fatal if swallowed and enters airways. Harmful if swallowed. Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.
Fire fighting equipment/ instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Incompatible materials	Acids. Strong oxidizing agents. Ammonia. Amines. Isocyanates. Caustics.
Hazardous decomposition products	No hazardous decomposition products are known.
Symptoms related to the physical, chemical and toxicological characteristics	Irritation of nose and throat. Aspiration may cause pulmonary edema and pneumonitis. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity	May be fatal if swallowed and enters airways. Narcotic effects. May cause respiratory irritation.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components		Species	Test Results
Acetone (CAS 67-64-1)			
Aquatic			
Fish	LD50	Fathead minnow (Pimephales promelas)	> 100 mg/l, 96 hours
Cyclohexanone (CAS 108-94-1)			
Aquatic			
Fish	LD50	Fathead minnow (Pimephales promelas)	481 - 578 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Partition coefficient n-octanol / water (log Kow)

Acetone (CAS 67-64-1)	-0.24
Cyclohexanone (CAS 108-94-1	0.81
Furan, Tetrahydro- (CAS 109-99-9)	0.46
Methyl ethyl ketone (CAS 78-93-3)	0.29

Mobility in soil No data available.

Other adverse effects This product is not expected to cause skin sensitization.

13. Ecological information

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues/unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT	
UN number	UN1993
UN proper shipping name	Flammable liquids, n.o.s. (Methyl ethyl ketone RQ = 43706 LBS, Acetone RQ = 58005 LBS)
Transport hazard class(es)	
Class	3
Subsidiary risk	–
Label(s)	3
Packing group	II
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB2, T7, TP1, TP8, TP28
Packaging exceptions	150
Packaging non bulk	202
Packaging bulk	242
IATA	
UN number	UN1993
UN proper shipping name	Flammable liquid, n.o.s. (Methyl ethyl ketone, Acetone).
Transport hazard class(es)	
Class	3
Subsidiary risk	–
Packing group	II
Environmental hazards	No.
ERG Code	3H
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
IMDG	
UN number	UN1993
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (Methyl ethyl ketone, Acetone).
Transport hazard class(es)	
Class	3
Subsidiary risk	–
Packing group	II
Environmental hazards Marine pollutant	No.
EmS	F-E, S-E
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	Not regulated

CERCLA Hazardous Substance List (40 CFR 302.4)

Acetone (CAS 67-64-1)	
Cyclohexanone (CAS 108-94-1)	0.81
Furan, Tetrahydro- (CAS 109-99-9)	0.46
Methyl ethyl ketone (CAS 78-93-3)	0.29

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard	Yes
Delayed Hazard	No
Fire Hazard	Yes
Pressure Hazard	No
Reactivity Hazard	No
SARA 302 Extremely hazardous substance	Not listed
SARA 311/312 Hazardous chemical	Yes
SARA 313 (TRI reporting)	Not regulated

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List	Not regulated
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)	Not regulated
Safe Drinking Water Act (SDWA)	Not regulated

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number

Acetone (CAS 67-64-1)	6532
Methyl ethyl ketone (CAS 78-93-3)	6714

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Acetone (CAS 67-64-1)	35 %WV
Methyl ethyl ketone (CAS 78-93-3)	35 %WV

DEA Exempt Chemical Mixtures Code Number

Acetone (CAS 67-64-1)	6532
Methyl ethyl ketone (CAS 78-93-3)	6714

US state regulations

US. Massachusetts RTK – Substance List

Acetone (CAS 67-64-1)
Cyclohexanone (CAS 108-94-1)
Furan, Tetrahydro- (CAS 109-99-9)
Methyl ethyl ketone (CAS 78-93-3)
Silica, amorphous, fumed (CAS 112945-52-5)

US. New Jersey Worker and Community Right-to-Know Act

Acetone (CAS 67-64-1)
Cyclohexanone (CAS 108-94-1)
Furan, Tetrahydro- (CAS 109-99-9)
Methyl ethyl ketone (CAS 78-93-3)

US. Pennsylvania Worker and Community Right-to-Know Law

Acetone (CAS 67-64-1)
Cyclohexanone (CAS 108-94-1)
Furan, Tetrahydro- (CAS 109-99-9)
Methyl ethyl ketone (CAS 78-93-3)
Silica, amorphous, fumed (CAS 112945-52-5)

US. Rhode Island RTK

Acetone (CAS 67-64-1)
Cyclohexanone (CAS 108-94-1)
Furan, Tetrahydro- (CAS 109-99-9)
Methyl ethyl ketone (CAS 78-93-3)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

Cyclohexanone (CAS 108-94-1)
Furan, Tetrahydro- (CAS 109-99-9)
Methyl ethyl ketone (CAS 78-93-3)
Silica, amorphous, fumed (CAS 112945-52-5)

International Inventories

Country(s)	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
United States & Puerto Rico	available. Oatey cannot anticipate all conditions	Yes
Fish LD50	Fathead minnow (Pimephales promelas)	> 100 mg/l, 96 hours

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revison

Issue date 26-October-2016
Revision date –
Version # 01

HMIS® rating
Health: 2
Flammability: 3
Physical hazard: 0

NFPA rating

Disclaimer The information in the sheet was written based on the best knowledge and experience currently available. Oatey cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use.

Sections 15 and 16 excerpted from: Oatey 935557 SDS US

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